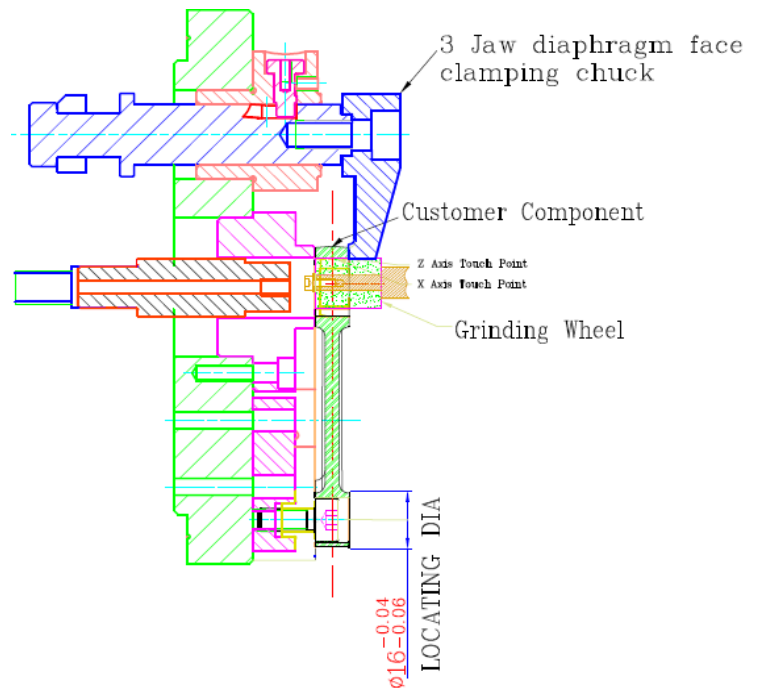


MASTER ABRASIVES

Internal Grinding Machine

CASE STUDY
#1031

Workpiece:	Connecting Rod
Operation:	Bore Grinding
Machine:	Micromatic IG 50 CNC/ SPM
Cycle Time:	65 seconds
Stock Removal:	0.3mm
CpK:	1.53 (size tolerance 13 µm)
Roundness:	0.002 µm
Surface Roughness:	0.4 µm Ra



Copyright © 2020 Master Abrasives Ltd

CONTACT US FOR MORE INFORMATION

MASTER ABRASIVES

T:01327-703813

sales@master-abrasives.co.uk

www.master-abrasives.co.uk